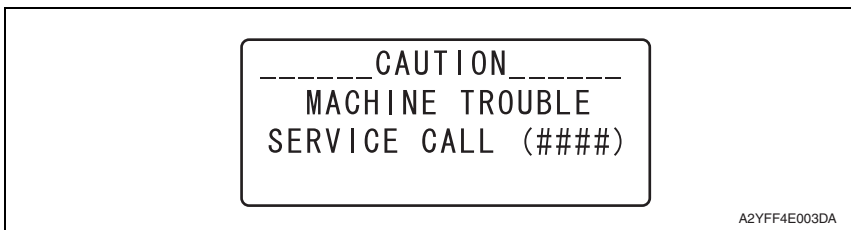


18. MALFUNCTION CODE

18.1 Trouble code (Service Call)

- The machine's CPU performs a self-diagnostics function that, on detecting a malfunction, gives the corresponding malfunction code on the control panel.



18.2 List

Code	Description	Detection timing
0010	Color PC drum motor malfunction	<ul style="list-style-type: none"> The color PC drum motor does not rotate evenly even after the lapse of a given period of time while it is being started. The motor lock signal remains HIGH for a given period of consecutive time while the color PC drum motor is being rotated.
0017	Main motor malfunction	<ul style="list-style-type: none"> The main motor does not rotate evenly even after the lapse of a given period of time while it is being started. The motor lock signal remains HIGH for a given period of consecutive time while the main motor is being rotated.
0018	Developing motor malfunction	<ul style="list-style-type: none"> The developing motor does not rotate evenly even after the lapse of a given period of time while it is being started. The motor lock signal remains HIGH for a given period of consecutive time while the developing motor is being rotated.
004A	Cooling fan motor malfunction	<ul style="list-style-type: none"> The cooling fan motor does not rotate evenly even after the lapse of a given period of time while it is being started. The motor lock signal remains HIGH for a given period of consecutive time while the cooling fan motor is being rotated.
004E	DC power supply fan motor malfunction	<ul style="list-style-type: none"> The DC power supply fan motor does not rotate evenly even after the lapse of a given period of time while it is being started. The motor lock signal remains HIGH for a given period of consecutive time while the DC power supply fan motor is being rotated.
0062	Tray 3 media feed motor malfunction	<ul style="list-style-type: none"> The motor lock signal remains HIGH for a given period of consecutive time while the media feed motor is being rotated.

Code	Description	Detection timing
0094	2nd image transfer pressure / retraction failure	<ul style="list-style-type: none"> The IDC sensor does not come into the condition where the level detection is available (retracted position = IDC sensor shutter is open) within a given period of time after the 2nd transfer release solenoid has turned ON. The IDC sensor does not come into the condition where the level detection is not available (pressed position = IDC sensor shutter is closed) within a given period of time after the 2nd transfer release solenoid has turned ON.
0096	1st image transfer pressure / retraction failure	<ul style="list-style-type: none"> The 1st transfer release sensor is not activated (retracted position) within a given period of time after the 1st transfer release solenoid has turned ON. The 1st transfer release sensor is not deactivated (pressed position) within a given period of time after the 1st transfer release solenoid has turned ON.
0300	Polygon motor malfunction	<ul style="list-style-type: none"> The polygon motor does not rotate evenly even after the lapse of a given period of time after it has been started. The motor lock signal remains HIGH for a given period of consecutive time while the polygon motor is being rotated.
0310	Laser malfunction	<ul style="list-style-type: none"> The SOS signal is not detected within a given period of time after the output of the laser has been started.
0500	Heating roller warm-up failure	<ul style="list-style-type: none"> The thermistor /1 does not detect the specified temperature and the warm-up cycle is not completed even after the lapse of a given period of time after the cycle has been started.
0502	Thermistor open-circuit failure	<ul style="list-style-type: none"> The temperature detected by the thermistor/1 does not reach a predetermined level even after the lapse of a given period time after the warm-up cycle has been started.
0503	Thermistor resistance failure	<ul style="list-style-type: none"> The difference between the temperature detected by thermistor/1 and that detected by thermistor/2 exceeds a predetermined value.
0510	Abnormally low heating roller temperature	<ul style="list-style-type: none"> The temperature detected by the thermistor /1 remains lower than the specified value for a given period of time or longer.
0520	Abnormally high heating roller temperature	<ul style="list-style-type: none"> The temperature detected by the thermistor /1 remains higher than the specified value for a given period of time or longer. The heater lamp remains ON for a given period of time or longer.
0650	Scanner home sensor abnormalities	<ul style="list-style-type: none"> A low motor lock signal is not detected even after the lapse of a predetermined period of time after the polygon motor has been started. The motor lock signal remains HIGH for a predetermined consecutive period of time while the polygon motor remains energized.
0F52	Toner level sensor/Y malfunction	<ul style="list-style-type: none"> An error occurs on the toner level sensor for each color.
0F53	Toner level sensor/M malfunction	
0F54	Toner level sensor/C malfunction	
0F55	Toner level sensor/K malfunction	

Code	Description	Detection timing
1038	Engine connect error	<ul style="list-style-type: none"> Printer control board (PRCB) to MFP board/1 (MFPB/1) connection failure. The copier determines that there is an error if the print control board (PRCB) fails to send an acknowledgement signal to the MFP board/1 (MFPB/1) for a given period of time or more. An error command signal is transmitted from the MFP board/1 (MFPB/1) to printer control board (PRCB). An error status signal is transmitted from the printer control board (PRCB) to MFP board/1 (MFPB/1).
133C	Modem abnormalities	<ul style="list-style-type: none"> Modem on fax board (FAXB) does not work correctly.
13DD	Backup data error	<ul style="list-style-type: none"> The engine counter data and the controller counter data are inconsistent.
13E2	Engine flash ROM write error	<ul style="list-style-type: none"> Flash ROM writing is found faulty during a check.
13E3	Engine flash ROM device fault	<ul style="list-style-type: none"> An erase error occurs during erasing of data in flash ROM.
13F0	Engine control failure	<ul style="list-style-type: none"> An undefined malfunction occurs in the engine section (PRCB, etc.). While the machine is operating, if it detects defective conditions, e.g. the next print is not started after the lapse of a given period of time, it stops operating and the trouble code is displayed.
14A3	IR lamp malfunction	<ul style="list-style-type: none"> The intensity of the light emitted from the exposure lamp of the scanner falls short of the specified value.
3C00	Trouble related to security	<ul style="list-style-type: none"> Contact the responsible people of KONICA MINOLTA when not returning in power switch OFF/ON.
3C10		
3FFF	Flash ROM write error	<ul style="list-style-type: none"> The copier determines that there is an error if writing to the flash ROM fails during upgrading of the firmware. When the power switch is turned ON, the error indicator lights up steadily and a corresponding message appears on the display. If this error message appears, no operations can then be performed. It is not possible to upgrade the firmware from a PC connected through USB connection, either.
4FFF	Controller connect error	<ul style="list-style-type: none"> MFP board/1 (MFPB/1) to MFP board/2 (MFPB/2) connection failure
C002	RAM error at startup (standard memory)	<ul style="list-style-type: none"> RAM error at standard memory is detected during printer start-up.
C003	RAM error at startup (expanded memory)	<ul style="list-style-type: none"> RAM error at expanded memory is detected during printer start-up.
C013	MAC address error at startup	<ul style="list-style-type: none"> Invalid MAC address is detected during printer start-up.
C015	Boot ROM error at startup	<ul style="list-style-type: none"> Boot ROM error is detected during printer start-up.
C025	Controller ROM error (Configuration information error)	<ul style="list-style-type: none"> Lead error of destination setting file is detected during the printer starting.
C026	Controller ROM error (Access error)	<ul style="list-style-type: none"> Flash ROM access error is detected during the printer starting.

Code	Description	Detection timing
C027	Controller ROM error (Data error)	<ul style="list-style-type: none"> Final check sum error is detected during the printer starting.
C050	HDD access error	<ul style="list-style-type: none"> When correct access to the hard disk kit is failed during access.
C051	HDD full error	<ul style="list-style-type: none"> Range for user space is full during access to the hard disk kit.
C052	Compact flash access error	<ul style="list-style-type: none"> When correct access to the compact flash card is failed during access.
C053	Compact flash full error	<ul style="list-style-type: none"> Range for user space is full during access to the compact flash card.
C060	Firmware update error	<ul style="list-style-type: none"> Firmware update fails to complete correctly during update.
CF01	BB error	<ul style="list-style-type: none"> Contact the responsible people of KONICA MINOLTA before taking some countermeasures.
F001	Controller JAM	<ul style="list-style-type: none"> Controller JAM is occurred. See P.276
FFFF	Interface communication error	<ul style="list-style-type: none"> Correct communication is failed when receiving/sending the command between PRCB and MFPB/2.

18.3 Trouble resetting procedure

- To reset a malfunction, turn the power switch OFF and then ON again.